

Pack 301 IN Inverted Horizontal Flow Wrapper.

EFFICIENT PACKAGING OF HARD TO HANDLE PRODUCTS

APPLICATION INFORMATION

The Pack 301 IN's inverted design makes it ideal for wrapping multiple pieces per package and for products that are flexible in nature. The film backstand is a modular design that can be located in various positions relative to the infeed and wrapper. This allows users to optimize the film path for short changeovers and optimal product transport. A full range of infeed options such as flighted, lug-less, trough style and belt feeders allow you to configure the machine to meet your needs.

HIGHLY EFFICIENT, PRODUCTION PROVEN DESIGN

- Hinged, overhead finwheel assembly provides easy access to film and product for fast set-up and clearing of jams
- PC based platform operates without any moving parts
- 80% of common parts are shared with other Pack series wrapper

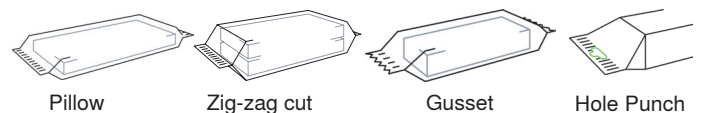
SUPERIOR PACKAGE APPEARANCE

- Latest in fin seal technology utilizing gap control for consistent, precise seal integrity
- Adjustable, cantilevered finwheels for tighter packages
- Vacuum conveyor to cutting head precisely controls product and film

FAST, EASY CLEANING & CHANGEOVERS

- Finwheel covers easily removed for cleaning
- Removable catch pans on infeeds can be removed and cleaned without stopping production
- Finwheel assembly easily raised or lowered to accommodate products of different heights for fast changeovers
- All settings stored in product recipe making changeovers as easy as possible

PACK STYLES

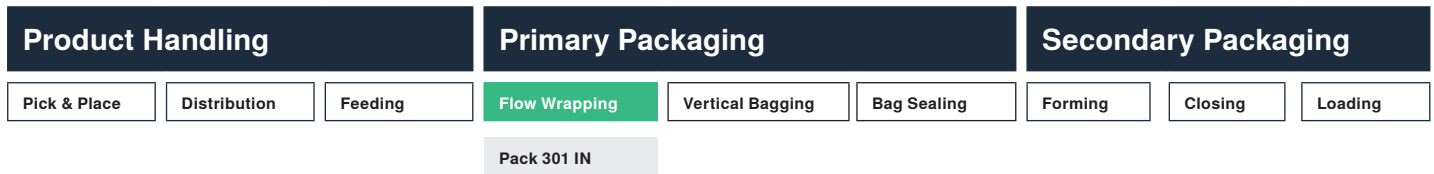


Your benefits

- **Maximum** efficiency, flexibility, availability
- **Fast & easy** setup, cleaning, changeovers
- **Proven** design, features, feeding technology
- **Reliable** construction, operation, product handling

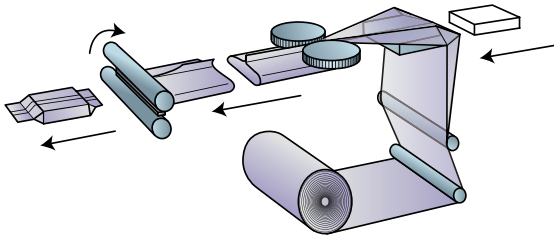


Packaging Line Structure.



Inverted flow wrapper operation

Film enters the former from below the product ensuring smooth product transfer and secure product handling.



Standard Features

- ❑ Stainless steel product contact parts
- ❑ Single film reel holder
- ❑ Film break control
- ❑ Film register control
- ❑ Easily exchangeable former
- ❑ 2 sets of finwheels built in separate hygienic housings
- ❑ Adjustable cantilevered finwheels

Options

- ❑ Second film reel holder
- ❑ Manual splice table
- ❑ Low film detection
- ❑ Automatic film splicer
- ❑ Splice with knives
- ❑ Color mounting
- ❑ Pre-heating unit
- ❑ Mechanical or air gusseting
- ❑ No product - no bag
- ❑ No gap - no seal
- ❑ Empty package air reject
- ❑ Discharge rejects
- ❑ High product detection
- ❑ Power feed roll
- ❑ Manufacturer's splice detect

Syntegon Packaging Technology, LLC
869 South Knowles Avenue
New Richmond, WI 54017 USA

Phone +1 715 246 6511
Fax +1 715 246 6539
Mail sales.packaging-nrd@syntegon.com
Web www.syntegon.com/products/pack-301

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Technical Specifications

Product Dimensions	max.
Width (mm)	12 - 250
Height (mm)	110
Film Reel	max.
Diameter (mm)	400
Weight (kg)	35
Width (mm)	650
Capacity	max.
Film speed (m/min)	Up to 60 m/min
Maximum output 1-up capacity	175 ppm
Maximum output 2-up capacity	350 ppm
Electrical	
Standard supply (VAC)	208-240, 3 phase
Power supply frequency (Hz)	50 or 60
Control circuit (VDC)	24
Pneumatics (psi/bar)	min. 6 bar
Working height (mm)	930

Footprint (mm)

Example shown with IB6-S inline feeder

